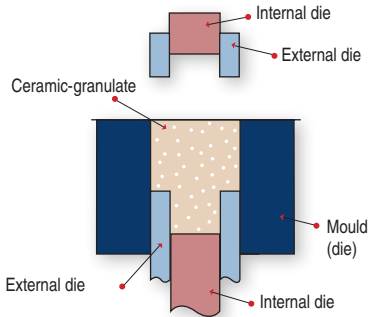
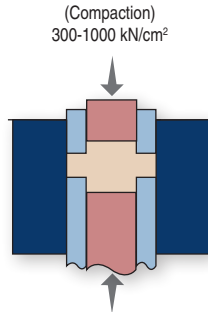


PRESSING OPERATION

■ FILLING POSITION



■ PRESSING POSITION



■ DEMOULDING

